



## ROMOCAST 330 Investment Casting Wax - filled

### Product description

ROMOCAST 330 is a filled pattern wax for investment casting.

### Properties

- medium-hard, green wax
- very low mould shrinkage during the cooling-down process
- very good modelling properties
- balanced ratio of elasticity and strength

### Potential fields of application

- Pattern wax for investment casting

### Delivery specifications

- Pastilles

### Packaging

- 25 kg PE bags
- 25 kg PE bags on pallets each of 750 kg, 1000 kg and 1250 kg, shrink-wrapped with PE film
- Big Bags on pallets

### Product specification

Characteristic	ROMONTA	Specification limits
	Test method	ROMOCAST 330
Dropping point	W 1.3	73 – 77 °C
Residue on ignition	W 6.1	max. 0.05 %
Needle penetration / 25 °C	W 8.1	5 - 8 x 10 <sup>-1</sup> mm
Viscosity / 100°C (mPas)	W 7.1.1	100 - 400

The proceeding information is based on the state of our present knowledge and on careful investigations and is merely meant to describe the product. We reserve the right to make modifications to this leaflet.

In submitting this information, no liability is assumed with respect to certain properties and applications as well as for the observance of any third parties' rights.

Issue 12/2010



Sales contact UK:

**Mayo Engineering Ltd**  
Argyll House  
20 Heath Avenue  
Mansfield, Notts  
NG18 3EU  
Tel.: +44 (0)1623 414491  
Fax: +44 (0)1623 414495  
email: peter@mayoengineering.com

